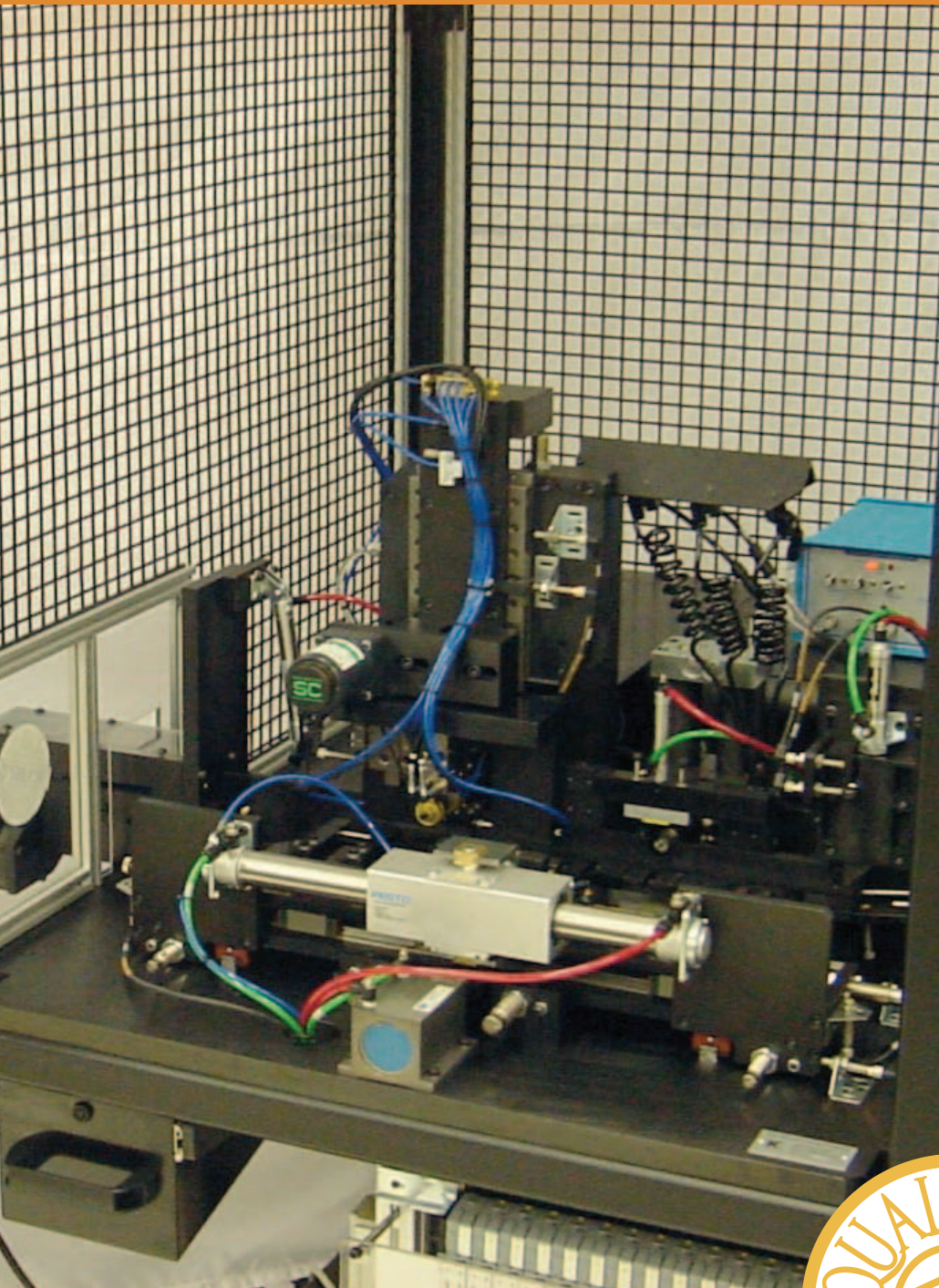
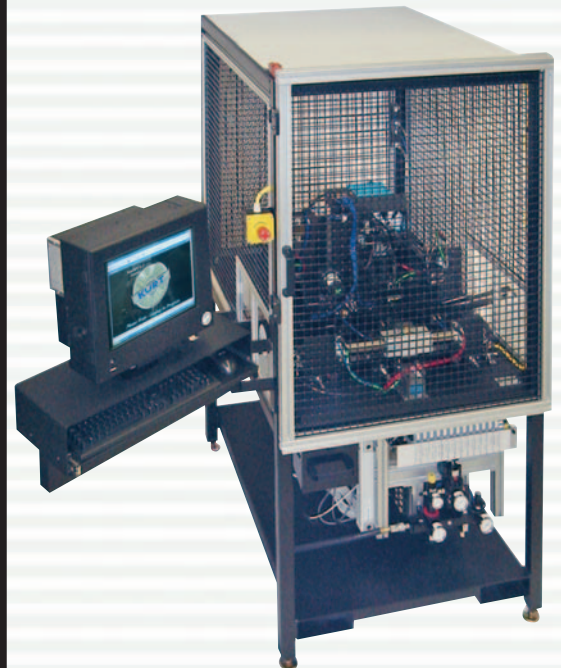


# In Line Inspection of Gear Blank



## Case Study #488

- 100% Variable Inspection
- Segregation of all non conforming product
- 12 second cycle time
- Changeover for 5 specific parts



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Tolerance	Feature
±0.065mm	Outside Diameter of Part
±0.0055mm	Inside Diameter of Part (3 Locations)
±0.0055mm	I.D. Barreling, Waisting, concentricity
±0.015mm	Length
0.010mm	parallelism of ends
0.010mm	1st order harmonics

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